

“D” SERIES TABLE BASE ASSEMBLY GUIDE

PARTS LIST / PER BASE			
PART	COUNT	DESCRIPTION	PACKED
A	3	½-13 NUT	
B	1	½" Lock Washer	
C	2	½" Flat Washer	
D	8	1" Top Screws (*)	
E	1	14 x 14 Table Spider	
F	1	3 x 23 Column	
G	1	1/ 2-13x27 Rod	
H	1	Base Bottom	
I	4	#7 Glides	
J	1	Base Cup	

Note: (*) Supplied with Top Purchase

#12 x 1" PPHSMS ZINC

GENERAL NOTES

1. Wheel Chair Height

- Column is 25" Long
- Connecting Rod is 29" Long
- Spider is 14 x 14

2. Stand-Up Height

- Column is 35½" Long
- Connecting Rod is 40" Long
- Spider is 14 x 14

ASSEMBLY STEPS

1. Assembly cross bars H & I. Holes for glides must face down. Center base cup over cross bars.
2. Insert ½" Rod through base cup & cross bars so shoulder on rod rests on base cup. Place flat washer on rod & tighten nut.
3. Place column over rod. Place spider on top of column. Put lock washer & nut on rod and tighten.

